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Saturated steam temperatures at various boiler pressures Boiler Energy and Power Units Typical gross heating values of common fuels (based on approximately 80% fuel to steam efficiency)

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- Some oxygen enters a boiler system, even with effective mechanical pretreatment
- Oxygen scavengers are use to tie up oxygen to prevent oxygen attack
- The #1 cause of boiler tube failure is Oxygen Corrosion
- Preventing Oxygen Corrosion
- Chemical control Oxygen scavengers
- Sulfite - reacts with oxygen to form harmless salt
- Others

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## **THE BASICS OF BOILER WATER CHEMISTRY**

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Boiler Water Treatment is necessary to Producing quality steam on demand depends on properly managed water treatment to control steam purity, deposits and corrosion. There are two main types of boiler feed water treatment Internal boiler Water Treatment method and external boiler water treatment. A boiler is the sump of the boiler system.

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In high heat flux (heat transfer rate per unit area) boilers, such as power water tube (WT) boilers, the continued and more rapid convection of a steam bubble-water mixture away from the source of heat (bubbly flow), results in a gradual thinning of the water film at the heat-transfer surface.

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1.4 Water Treatment When a new system is filled with un-softened domestic water and heated for the first time, the hardness salts are precipitated in the boiler and system piping, and the dissolved oxygen is consumed by

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uniform corrosion, thus leaving only inert nitrogen in the system.

## **Water Treatment Program Training Manual**

Principles of Boiler Water Treatment . The function of steam boiler is to evaporate water in its shell to supply steam to transfer heat energy for process. The thickness of iron to meet such demands became impracticable and mild steel for boiler construction was universally adopted in order to reduce weight by using strong material.

## **Principles of Boiler Water Treatment - İtimat Kazan**

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